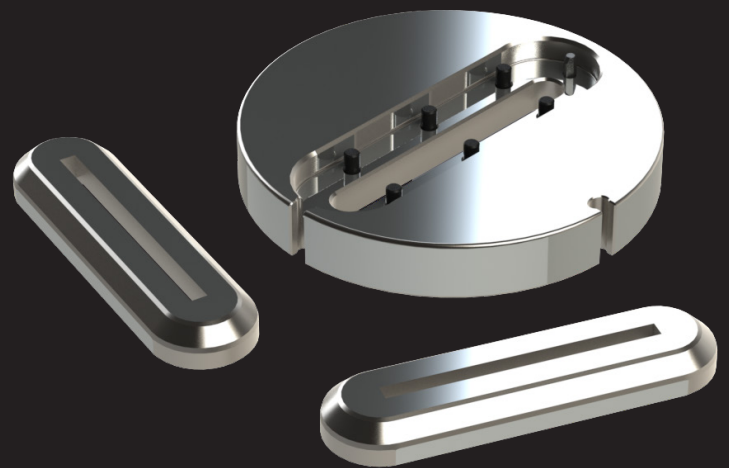


Superior Solutions for Sheet Metal Fabricators

VERSADIE™ THICK TURRET INSERT SLITTING DIE



2015
Part Number

WORLDWIDE HEADQUARTERS:

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VERSADIE™ THICK TURRET INSERT SLITTING DIE

Clamp clearing dies are necessary when maximum sheet usage is required. The ability to punch as close to the clamps reduces both material cost and waste.

Mate Versadie™ takes clamp clearing solutions to a new level with several unique design features. First, with replaceable die inserts, there is no need to replace the entire die. Versadie's inserts are designed to allow for the greatest lengths currently available in the industry, accommodating lengths up to 4.560(115.82mm) for E Stations and 3.560(90.42mm) for D Stations.

With its tighter tolerances of the insert to the holder, Versadie has superior overall quality.

For superior performance and longevity, Versadie's slitting die insert is made from MPM82 tool steel. Designed for use in high performance tooling systems, MPM82 is a high speed, particle metallurgy steel intended to provide high value and exceptional versatility making it perfect for slitting operations.

MPM82 TOOL STEEL OFFERS:

- Stronger dies that can withstand the most demanding punching operations
- Sharper edges on the die opening
- Increased machine uptime
- Reduced overall tooling costs
- Lower overall production costs

For maximum longevity, the die body allows shimming after the insert is sharpened during routine maintenance. There's no need for special shims either; simply use standard thick turret die shims.

DIE INSERT

- Premium MPM82 tool steel for superior performance and longevity
- Inch and metric sizes
 - D Station from up to 3.560(90.42mm)
 - E Station from up to 4.560(115.82mm)
- Widths up to .509(12.93mm)
- Mate SlugFree® design

DIE BODY

- S7 Shock-Resisting Tool Steel

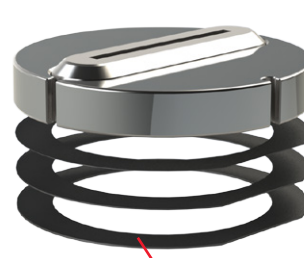
SHIMS

- D Station, package of 3 each: 0.016(0.41); 0.032(0.81); 0.048(1.22)
- E Station, package of 3 each: 0.016(0.41); 0.032(0.81); 0.048(1.22)



PRICING AND PART NUMBERS:

MATE02223	D Station Die Body Assembly
MATE02225	E Station Die Body Assembly
D8AQ_A	D Station Slitting Insert
D8AR_A	E Station Slitting Insert
MSAD	D Station Die Shims (set of 9)
MSAE	E Station Die Shims (set of 9)
MATE02338	D Station Insert Shims (set of 9)
MATE02339	E Station Insert Shims (set of 9)



Die Shims



Insert Shims

[Dimensions in Inches(mm)]

AVAILABLE SHAPES

RECTANGLES – STANDARD			RECTANGLES – SPECIAL SHAPES											
Rectangle	Oval	Double D	Cham Corners	Rad Corners	Rectangle/Oval	Double Rectangle	Rectangle w/Tabs	Special Rectangle	Cable Opening	Cable Opening w/Tabs	Trapezoid	Elongated Double D	Break-Away	Parallelogram

